

刀具夾具統包案例

Whole Package Service with Cutting Tools and Fixture for Automotive Products



工件名稱

車用電動方向機馬達殼體，齒輪箱端蓋

材料

ADC12 (AISI11Cu3)

加工內容

粗銑面，精銑面，搪孔，精搪孔，鑽孔，攻牙

Workpiece

Electric power steering motor housing gear box cover

Material

ADC12 (AISI11Cu3)

Machining job

Rough milling, finished milling, boring, fine boring, drilling, tapping

車用電動方向機殼體夾具 EPS Housing Fixture



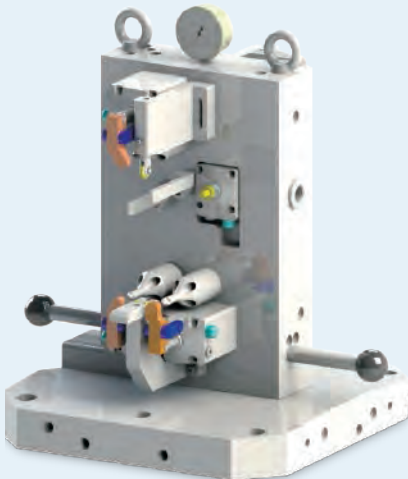
產品描述與特徵：

- 精度要求：± 0.01mm
- 使用機床：臥式加工中心
- 球頭銷定位
- 雙工位夾具
- 刀具夾具統包服務

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Ball pin positioning
- 2 clamping nests
- Whole package service of cutting tools and fixture

車用電動方向機殼體夾具 EPS Housing Fixture



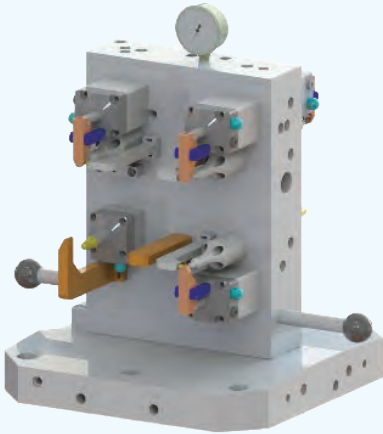
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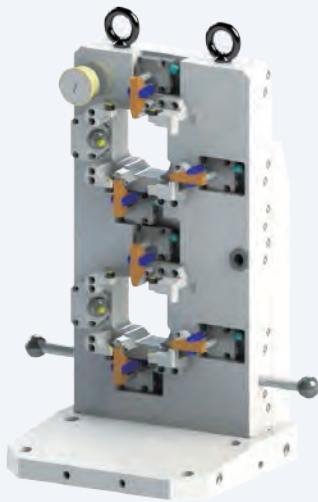
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齒輪箱端蓋夾具 Gear box Cover Fixture



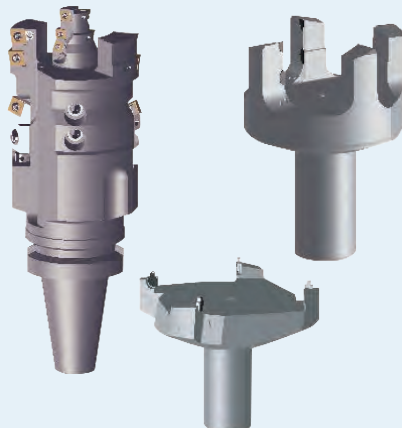
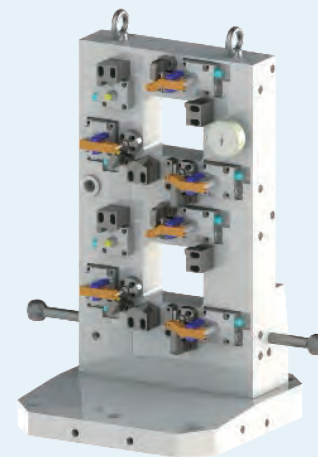
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