

缸體夾具 Cylinder Block Fixture



**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning

缸體夾具 Cylinder Block Fixture



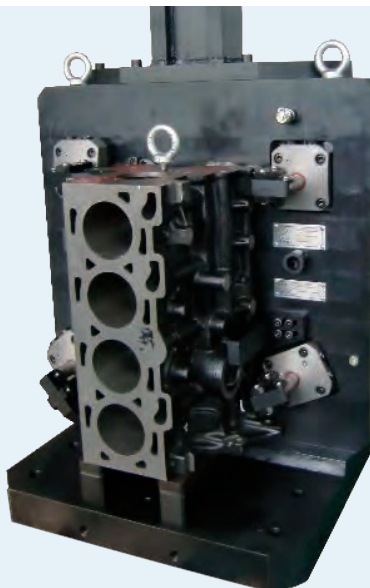
**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位
- 手動移動托盤

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Manual transfer pallet

缸體夾具 Cylinder Block Fixture



**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning

## 缸體夾具案例

### Cylinder Block Fixture Solution for Automotive Products



**工件名稱**

六缸缸體, 四缸缸體

**材料**

鍛造鋁合金, 鑄鐵

**加工內容**

鑽孔, 搪孔, 精搪, 深孔, 攻牙, 測量, 擴孔, 鉸孔, 雷射刻印, 去毛邊, 倒角

**Workpiece**

Six-cylinder block, four-cylinder block

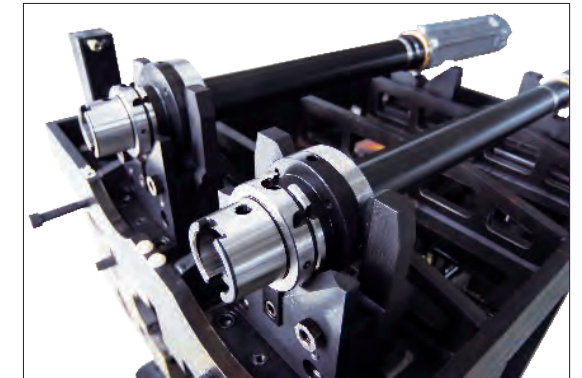
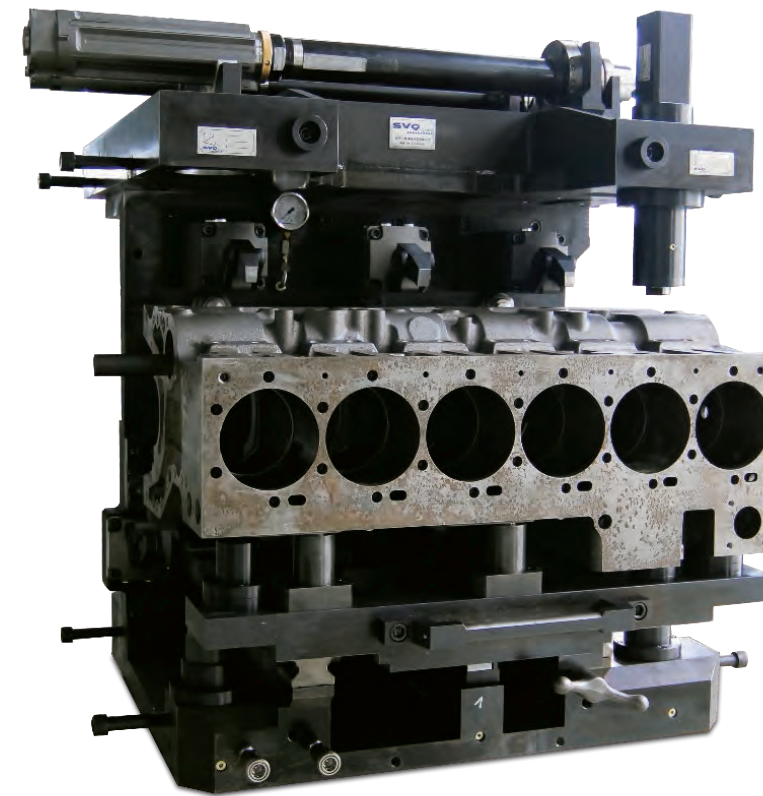
**Material**

Cast aluminum alloy, cast iron

**Machining job**

Drilling, boring, fine boring, deep-hole drilling, tapping, measuring, counter boring, reaming, marking, brushing, chamfering

柴油機缸體夾具 Diesel Cylinder Block Fixture



客製化刀具庫解決過大刀具擺放問題並提高生產效率  
Customized cutting tools holder in order to solve cutting tools placement problem and increase production efficiency.

**產品描述與特徵:**

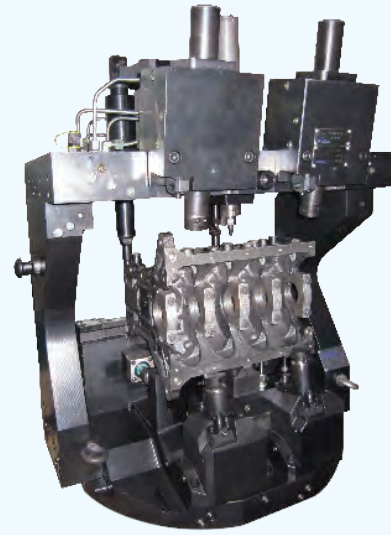
- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位
- 刀具夾具統包服務
- 客製化刀具庫
- 手動移動托盤

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: horizontal machine center
- Pin hole positioning
- Whole package service of cutting tools and fixture
- Customized cutting tools holder
- Manual transfer pallet



缸體夾具 Cylinder Block Fixture


**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位
- 客製化夾緊油缸

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Self-made non-standard hydraulic clamping cylinders

**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位
- 客製化刀具庫
- 手動移動托盤

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Customized cutting tools holder
- Manual transfer pallet

缸體夾具 Cylinder Block Fixture

缸體夾具 Cylinder Block Fixture


**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位
- 客製化夾緊油缸

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Self-made non-standard hydraulic clamping cylinders

**產品描述與特徵:**

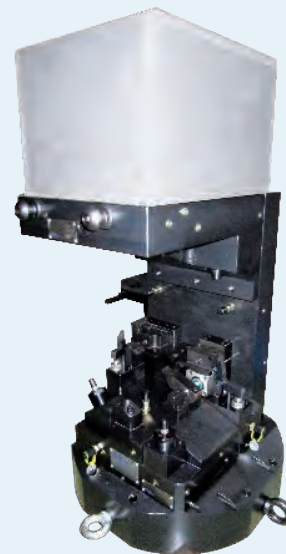
- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning

缸體夾具 Cylinder Block Fixture

缸體夾具 Cylinder Block Fixture


**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位
- 客製化夾緊油缸

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Self-made non-standard hydraulic clamping cylinders

**產品描述與特徵:**

- 精度要求:  $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位

**Product Description and Characteristics:**

- Machining accuracy:  $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning

缸體夾具 Cylinder Block Fixture