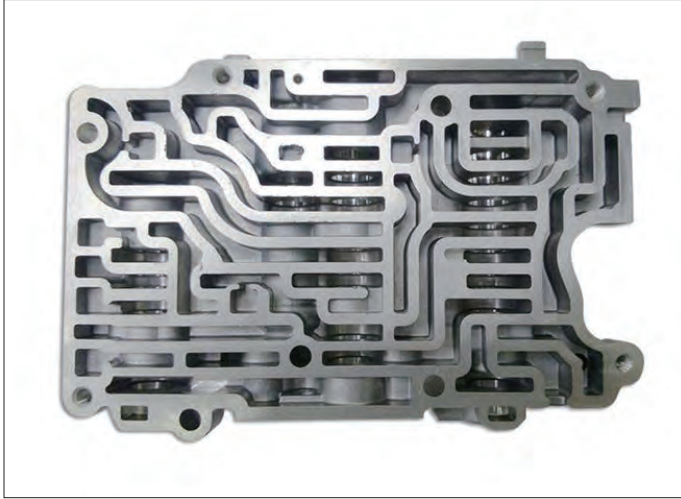


閥蓋閥體夾具案例

Valve Cover and Valve Body Fixture Solution for Automotive Products



工件名稱

閥蓋, 閥體

材料

鑄造鋁合金

加工內容

鑽孔, 銑面, 粗銑, 精銑, 搪孔, 攻牙, 鉸孔

Workpiece

Valve cover, valve body

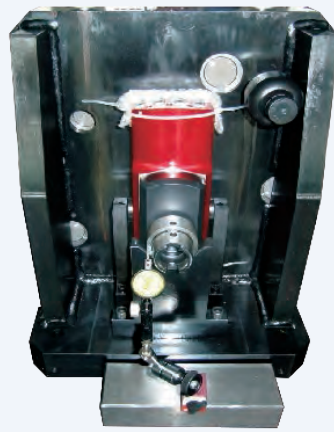
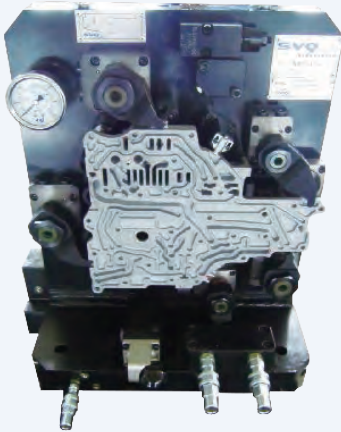
Material

Cast aluminum alloy

Machining job

Drilling, milling, rough milling, fine milling, boring, tapping, reaming

閥體夾具 Valve Body Fixture



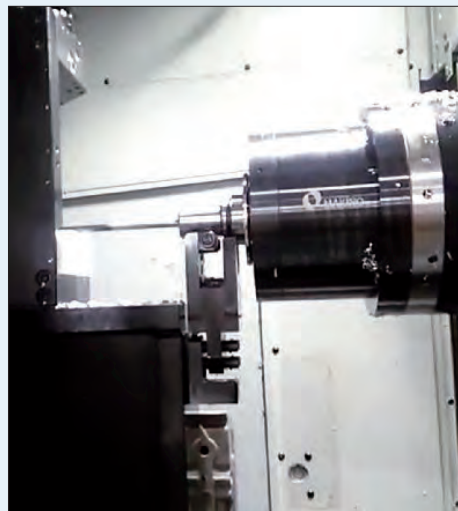
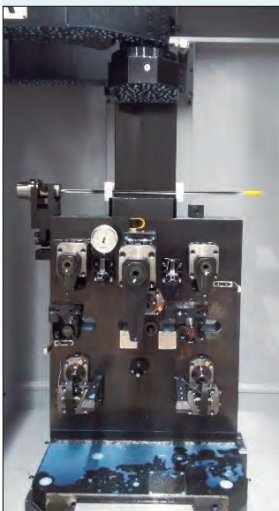
產品描述與特徵:

- 精度要求: $\pm 0.01\text{mm}$
- 使用機床: 臥式加工中心
- 銷孔定位
- 客製化刀具庫
- 刀具夾具統包服務

Product Description and Characteristics:

- Machining accuracy: $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Customized cutting tools holder
- Whole package service of cutting tools and fixture

閥體夾具 Valve Body Fixture



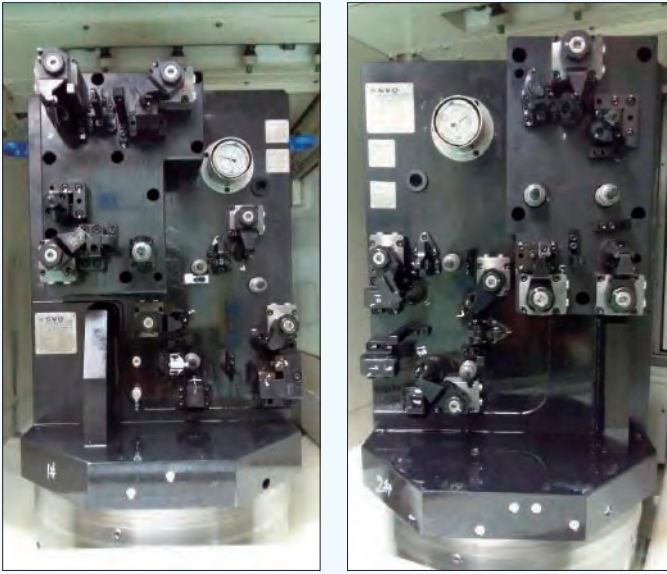
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Product Description and Characteristics:

- Machining accuracy: $\pm 0.01\text{mm}$
- Machining center: Horizontal machine center
- Pin hole positioning
- Customized cutting tools holder
- Whole package service of cutting tools and fixture

閥體夾具 Valve Body Fixture



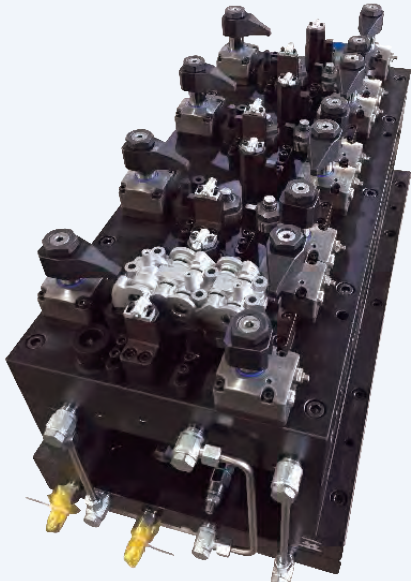
產品描述與特徵：

- 精度要求：± 0.01mm
- 使用機床：臥式加工中心
- 銷孔定位
- 雙工位夾具
- 刀具夾具統包服務

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Pin hole positioning
- 2 clamping nests
- Whole package service of cutting tools and fixture

閥體夾具 Valve Body Fixture



產品描述與特徵：

- 精度要求：± 0.01mm
- 使用機床：立式加工中心
- 銷孔定位
- 四工位夾具
- 刀具夾具統包服務

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Vertical machine center
- Pin hole positioning
- 4 clamping nests
- Whole package service of cutting tools and fixture

閥體夾具 Valve Body Fixture



產品描述與特徵：

- 精度要求：± 0.01mm
- 使用機床：臥式加工中心
- 銷孔定位
- 刀具夾具統包服務

Product Description and Characteristics:

- Machining accuracy: ± 0.01mm
- Machining center: Horizontal machine center
- Pin hole positioning
- Whole package service of cutting tools and fixture